COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

This declaration is of the following type:

[X]	original
į	design
[]	supplemental
[]	national stage of PCT
[]	divisional
[]	continuation
[]	continuation-in-part (CIP)

My residence, post office address and citizenship are as stated next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed for and for which a patent is sought on the invention entitled:

METHOD OF MANUFACTURING AN ANNULAR MEMBER MADE OF A METAL SHEET HAVING A PERIPHERAL WALL

the	specification of which	
[X]	is attached hereto was filed on, as	3
	Application Serial Noand was amended on	-
	(if applicable)	-
[]	was described and claimed in PCT International application filed on	cation
	and as amended under PCT Article 19 on (if any).	

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any Amendment referred to above.

I acknowledge duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, Sec. 1.56.

[] In compliance with this duty there is attached an information disclosure statement. 37 CFR 1.97.

I hereby claim foreign priority benefits under Title 35, United States Code, Sec. 119, of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent of inventor's certificate having a filing date before that of the application on which priority is claimed:

- [] no such applications have been filed
- [X] such applications have been filed as follows.

Prior Foreign Application(s)

9-272676	Japan	6/10/1997	ſΧΊ	r 1
(Number)	(Country)	(day/month/year filed)	Yes	, No
(Number)	(Country)	(day/month/year filed)	[] Yes	[] No

I hereby claim the benefit under Title 35, United States Code, Sec. 120 of any United States application(s) listed below, and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Sec. 112, I acknowledge the duty to disclose all information known to be material to patentability as defined in Title 37, Code of Federal Regulations, Sec. 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(patented, pending,

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agents to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

George M. Cooper, Reg. No. 20,201 Eric S. Spector, Reg. No. 22,495 Felix J. D'Ambrosio, Reg. No. 25,721 Douglas R. Hanscom, Reg. No. 26,600 William A. Blake, Reg. No. 30,548 John P. Foryt Reg. No. 32,866

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(703) 415-1500







I hereby declare all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Full name of fourth joint inventor, if any		
Inventor's signature		_(Date)
Residence		
Citizenship		
Post Office Address		

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heret	y declare that I an	n		
[]	the owner of the KI an official of the	e small business on small business	concern identified below: concern empowered to act on behal	f of the concern identified below:
N.	AME OF CONCE		niki Kaisha Kanemitsu	
A!	DDRESS OF CON	ICERN20-26	o, Ookurahonmachi, Akash	-shi, Hyogo-ken, Japan
United person iscal you	States Code, in this. For purposes of the concern o	at the number of this statement, (1) of the persons em) concerns are aff	employees of the concern, including the number of employees of the busi ployed on a full-time, part-time or ter	ees under section 41(a) and (b) of Title 3 those of its affiliates, does not exceed 50 ness concern is the average over the previous approary basis during each of the pay period ectly or indirectly, one concern controls to the power to control both.
herel	by declare that righ	its under contract	or law have been conveyed to and r	emain with the small business concern ide TURING AN ANNULAR MEMBER
M	ADE OF A META	L SHEET HAVI	NG A PERIPHERAL WALL	
l'oʻs	hiaki KANEMIT	SU, Kunihiro	b"HARADA and Naoki FUJII	described
_	X the specification	n filed herewith	•	
1	application seri	ial no.	,	d
j] patent no	·····	, issued	d
having who c	g rights to the inventould not qualify as business concern u *NOTE: Sep	ation is listed below as a small business ander 37 CFR 1.9 parate verified sta	w ^e and no rights to the invention are	ned person, concern or organization
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and b and the Code	elief are believed to he like so made are	be true; and furth punishable by fid Iful false statemen	ner that these statements were made we ne or imprisonment, or both, under nts may jeopardize the validity of th	and that all statements made on informati ith the knowledge that willful false stateme section 1001 of Title 18 of the United State application, any patent issuing thereon,
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NAM	~	TUED TUAN C	WNER President	
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TITL	E OF PERSON C RESS OF PERSO Kobe-shi	N SIGNING Hyogo-ken,	WNER President 1-40, Kasumigaoka 7-chom Japan	ne, Tarumi-ku,